This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement Nº 817991





D9.17 Deliverable Report on onsite visits and training at demonstration sites

T9.13 Guided visits to demo sites and onsite training

Report Name: BIPVBOOST-WP9-T9.13-D9.17_M56-WIP-20230622-v00.doc Version Number: v00

Document Number:D9.17_M56Due Date for Deliverable:31/05/2023Actual Submission date:22/06/2023Lead Beneficiary:WIPDocument DisseminationLevel:PU

BIPVBOOST

"Bringing down costs of BIPV multifunctional solutions and processes along the value chain, enabling widespread nZEBs implementation"

Start date: October 2018. Duration: 4 Years

Coordinator: TECNALIA Grant Agreement No: 817991

www.bipvboost.eu



Summary

This document describes all the visits held at the project demonstration sites: Aretxabaleta (Spain), Puertollano (Spain), Mons (Belgium) and Morbegno (Italy). During this visit the demonstration sites owners had the opportunity to share and explain their experiences and best practices for design, construction, as well as operation and maintenance.

Document Information

Title	D9.17. Deliverable Report on onsite visits and training at demonstration sites
Lead Beneficiary	WIP Renewable Energies
Contributors	-
Distribution	PU
Report Name	BIPVBOOST-WP9-T9.13-D9.17_M56-WIP-20230622-v00.doc

Document History

Date	Version	Prepared by	Organisation	Approved by	Notes
22/06/2023	v00	Yasmin Zaror	WIP Renewable Energies	Jose M. vega de Seoane (TECNALIA)	Submitted to the EC



Acknowledgements

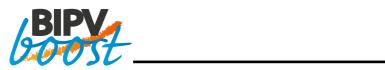
The work described in this publication has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement Nº 817991.

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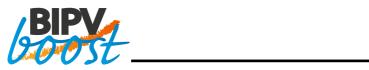


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1 EXECUTIVE SUMMARY

1.1 Description of the deliverable content and purpose

This document compiles all the guided visits to the demonstration installations conducted during the BIPVBOOST project. These visits were hosted by each demo site owner and allowed to the different stakeholders (such as architects, engineers, installers, students, local decision makers, etc.) to see the real-life installed technologies in each demo site: Aretxabaleta (Spain); Puertollano (Spain); Mons (Belgium) and Morbegno (Italy). All these visits were made in their national-local language.

1.2 Relation with other activities in the project

Table 1.1 depicts the main links of this deliverable to other activities (work packages, tasks, deliverables, etc.) within BIPVBOOST project. The table should be considered along with the current document for further understanding of the deliverable contents and purpose.

Project activity	Relation with current deliverable
Task 8.6.	D8.10 Global report on the architectural, energy efficiency, operational, economic and environmental assessment of the demonstration activities. Specific feedback to designers, technology providers and building owners
Task 8.6.	D8.11 Public report summarizing lessons learnt, approaches, actions, results and experiences. Oriented towards a diverse stakeholder audience
Task 9.13	Guided visits to demo sites and onsite training

1.3 Reference material

Grant Agreement 817991

1.4 Abbreviation list

No Applicable.



2 Demonstration sites visits

2.1 Aretxabaleta, Spain

The demo site visit took place on 26 April 2023 at Mondragón Assembly installations located in Aretxabaleta, Spain. During the visit, professionals involved in the project presented and shared their experience with photovoltaic integration in buildings from different perspectives: energetic, architectural and manufacturing.

The organization of the event was carried out by Mondragón Assembly and WIP Renewable Energies, and supported by TECNALIA. The call for the event was made through social media and other main communication channels of the partners involved in the demo site. A selective email contact was made due to the limited capacity of the meeting room (20 people maximum)





Invitación Jornada BIPV

Proyecto BIPVBOOST: Integración de soluciones fotovoltaicas en edificios. Aretxabaleta: soluciones, experiencias y lecciones aprendidas

El sector de la edificación es uno de los principales consumidores de energía. La integración de sistemas de energía renovable como la fotovoltaica en edificios, posibilita su autosuficiencia energética, acortando el camino hacia edificios energía cero (ZEB) o energía positiva. El proyecto BIPVBOOST desarrolla soluciones técnicas para fomentar aplicaciones fotovoltaicas integradas en edificios.

El proyecto BIPVBOOST y Mondragon Assembly os invitan a una demostración real de integración fotovoltaica en edificios a realizarse el día 26 de abril a las 9:30 am en sus instalaciones (Polígono Industrial Bainetxe, Pab. 5A, 20550 Aretxabaleta, Gipuzkoa, España). Durante la visita los asistentes podrán conocer más sobre la integración fotovoltaica en edificios (BIPV por sus siglas en inglés) tanto desde el punto de vista energético, como arquitectónico y de fabricación.

Agenda

9:30 - 10:00	Mondragón
Presentación de Mondragón Assembly	Assembly
10:00-10:30 Presentación Proyecto BIPVBOOST	Tecnalia
10:30-11:00 Experiencias y lecciones aprendidas en el diseño y ejecución de la instalación arquitectónica del demostrador	AGM Arquitectos
11:00-11:30 Experiencias y lecciones aprendidas en el diseño y ejecución de la instalación eléctrica del demostrador	Ekilor Energías Renovables
11:30- 12:30 Visita guiada a la instalación BIPV y fábrica de Mondragón Assembly	MASS, Ekilo & AGM

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Figure 2.1.1: Invitation to Aretxabaleta demo site



Table 2.1: Aretxabaleta D	Demo site visit Agenda
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Time	Presentation title	Speaker
09:30 - 10:00	Presentation of Mondragón Assembly	Mondragón Assembly
10:00 - 10:30	Presentation of the BIPVBOOST project	Tecnalia
10:30 - 11:00	Experiences and lessons learned in the design and execution of the architectural installation of the demonstrator	AGM Arquitectos
11:00 - 11:30	Experiences and lessons learned in the design and execution of the electrical installation of the demonstrator	Ekilor Energías Renovables
11:30 - 12:30	Guided tour of the BIPV facility and Mondragón Assembly factory.	



Figure 2.1.2: Presentation during the visit

The visit and presentations were held in Spanish. A total of 12 external professionals attended, representing different players from the construction value chain, including: construction material manufacturers, façade specialists, coating developers, BIPV manufacturers and architects.





Figure 2.1.3: Demo site visit



Figure 2.1.4: Demo site visit



2.2 Puertollano, Spain

The visit to the demonstration site, which corresponds to the ISFOC headquarters, located in Puertollano (Spain) took place on April 13, 2023.

The visit also included several presentations held by BIPVBOOST partners such as COMSA, Onyx and Tecnalia. The visit and presentations were held in Spanish and are available for download on the project website in the following link: <u>Media corner - BIPV Boost</u>. Approximately 30 external professionals participated in the event. Among them, professionals, representatives of the Official College of Industrial Engineers of Ciudad Real, architects and companies linked to the photovoltaic sector participated in the event.

The organization of the event was carried out by ISFOC with the collaboration of WIP Renewable Energies.





Jornada "Integración de soluciones fotovoltaicas en edificios. Proyecto BIPVBoost: soluciones y experiencias"

ISFOC tiene el placer de invitarle a la <u>Jornada "Integración de soluciones fotovoltaicas en edificios. Proyecto</u> <u>BIPVBoost: soluciones y experiencias"</u> que organiza el próximo día 13 de abril en su sede en Puertollano en el seno del <u>Proyecto BIPVBOOST</u>.

La Jornada tiene como objetivo acercar a los asistentes a una demostración real de integración FV en edificios a través del piloto ejecutado en ISFOC. Los asistentes podrán descubrir que la utilización de módulos fotovoltaicos como componentes de un edificio, permite la sustitución de materiales de construcción convencionales, tales como cerramientos de techos, tragaluces, pérgolas y fachadas, que son pasivos energéticamente, por materiales activos capaces de generar energía a partir de la radiación solar incidente. De esta manera se optimiza el comportamiento energético del edificio lo que además supone un ahorro hacia los propietarios. La integración arquitectónica de la energía solar fotovoltaica, conocida internacionalmente con el acrónimo BIPV (*Building-Integrated Photovoltaics*) constituye una de las herramientas clave para la consecución de edificios de energía positiva.

La jornada contará con representantes y expertos en el campo BIPV españoles de centros tecnológicos, fabricantes de soluciones, empresas de la construcción, y se visitará la instalación piloto de ISFOC con barandilla y suelo fotovoltaicos. La visita está dirigida a profesionales y empresas del sector, inversores, empresas del sector de la construcción, arquitectos y aparejadores.

AGENDA

- 09:30 10:00h Recepción de asistentes
- 10:00-10:30 Integración Arquitectónica de la Fotovoltaica (BIPV). Principales resultados y enseñanzas del proyecto BIPVBoost (programa Horizonte 2020 de la Unión Europea)
 - Eduardo Román, PV systems manager/Energy, Climate and Urban Transition Unit, Fundación Tecnalia.
- 10:30-11:00h Experiencia de ISFOC como demo site del proyecto BIPVBoost Óscar de la Rubia Carretero, Director Operaciones, ISFOC.
- 11:00-11.30h El proceso de diseño para el uso de BIPV en fachada. Experiencia en BIPVBoost y proyectos recientes.
 - Jacobo Peláez-Campomanes Guibert, Jefe de Proyecto, Envolventes Arquitectónicas (ENAR)
- 11:30 -12:00 Pausa para café
- 12:00-12.30h Aplicaciones BIPV en el sector de la construcción
 - Merche Polo, Responsable de proyectos de I+D+i en Eficiencia Energética, COMSA Corporación
- 12:30-13.00h Avances tecnológicos y Nuevos productos desarrollados para BIPV Teodosio del Caño, CTO & COO, Onyx Solar.
- 13:00-14:00h Vino Manchego durante visita a la instalación demo y presentación de equipos Huawei por parte de Wattkraft.

La inscripción a este evento es gratuita. Formulario de inscripción

Figure 2.2.1: Invitation to Puertollano demo site



Table 2.2: Puertollano Demo site visit Agenda

Time	Presentation title	Speaker
10:00 - 10:30	Architectural Integration of Photovoltaics (BIPV). Main results and lessons from the BIPVBoost project (Horizon 2020 program of the European Union)	Eduardo Román, Tecnalia.
10:30 - 11:00	ISFOC experience as a demo site of the BIPVBoost project	Óscar de la Rubia Carretero, ISFOC.
11:00 - 11:30	The design process for the use of BIPV on the façade. Experience in BIPVBoost and recent projects	Jacobo Peláez- Campomanes Guibert, ENAR.
12:00 - 12:30	BIPV applications in the construction sector	Merche Polo, COMSA.
12:30 - 13:00	Technological advances and new products developed for BIPV	Teodosio del Caño, Onyx Solar.



Figure 2.2.2: Demo site visit





Figure 2.2.3: Demo site visit



Figure 2.2.4: Demo site visit



2.3 Mons, Belgium

The visit to the demo site was carried out in conjunction with the visit of the consortium on May 24, 2023. The demonstration site located in Mons; Belgium corresponds to a residential building.

The event was organized by OPTIMAL Computing with the collaboration of WIP Renewable Energies and Becquerel Institute. The promotion of the event was made through social media and other main communication channels of the partners involved in the demo site. After the visit, several presentations about best practices and lessons learned were given by project partners. The visit was held in French and English, and presentations were held in English.





Table 2.3: Mons Demo site visit Agenda

Time	Presentation title	Speaker	
09:30 - 10:30	Demo site visit	Optimal Computing.	
10:45 - 10:55	General Presentation BIPVBOOST	Jose M. Vega de Seoane, Tecnalia.	
10:55 - 11:45	Feedback and Experience about the demo-site	Stéphane Pierret, Optimal Computing.	
12:00 - 12:15	Fast roof integration – structures	Andreas Haller, Schweizer.	
12:15 - 12:15	PV solutions for residential buildings based on CIGS thin film technology	Julien Perrenoud, Flisom.	
12:15 – 12:30	BIPV roof modeling with BIM solutions to support design and decision	Philippe Alamy, EnerBIM.	



Figure 2.3.2: Mons Demo site visit





Figure 2.3.3: Mons Demo site visit



Figure 2.3.4: Mons Demo site visit



2.4 Morbegno, Italy

The visit to the demo site located in Morbegno Italy, was on March 31, 2023. The tour to the residential building included talks/presentations on good practices and lessons learned.

The promotion of the event was made through social media and other the main communication channels of the PIZ. The visit was held in Italian. PIZ with the collaboration of WIP Renewable Energies organized the visit. Approximately 20 professionals participated. Among them, engineers, architects, journalists and companies linked to photovoltaic integration in buildings participated in the event.



BIPVBOOST PROJECT - Riduzione dei costi del fotovoltaico integrato per consentire un'implementazione diffusa degli edifici a energia zero - Visita al Demosite PIZ 31/03/2023 @ Morbegno.

31/03/2023 _ Programma:

Ore 14.30 Punto di incontro presso l'indirizzo Piazza Aldo Moro 10/A, Morbegno (SO) Ore 14.45 Introduzione al progetto BIPVBOOST, partner coinvolti e finalità. Ore 15.00 Descrizione delle opere, del processo di montaggio ed installazione e delle tecnologie applicate. Visione da diverse prospettive dei risultati ottenuti. Ore 15.15 Visita alle apparecchiature elettriche, ai contatori e agli inverter in produzione. Ore 15.30 Eventuali domande. Ore 15.45 Fine della visita.



<u>Si prega di confermare la presenza entro e non oltre il 15 Marzo</u> Scrivendo all'indirizzo: <u>luca.pelizzatti@zecca.com</u> o tramite whatsapp al numero: +393407468069 o tramite telefono al numero: +390342606023

Ulteriori informazioni sull'azienda PIZ Srl: <u>https://www.piz.it/</u> Ulteriori informazioni sul progetto BIPVBOOST: <u>https://bipvboost.eu/demos/</u>

INFO - BIPVBOOST - PIZ Demo-site Visit - Morbegno 31/03/2023

Figure 2.4.1: Invitation to Morbegno demo site



Table 2.4: Morbegno Demo site visit Agenda

Time	Presentation title	
14:45 - 15:00	Introduction to the BIPVBOOST project, partners involved and aims	
15:00 - 15:15	Description of the works, the assembly and installation process and the applied technologies. View from different perspectives of the results obtained.	
15:15 - 15:30	Visit to electrical equipment, meters and inverters in production	PIZ
15:30 - 15:45	Questions	



Figure 2.4.2: Morbegno Demo site visit





Figure 2.4.3: Morbegno Demo site visit



Figure 2.4.4: Morbegno Demo site visit